# **OWNER'S MANUAL**

# STRONGARM<sup>™</sup> SVR303 VEHICLE RESTRAINT WITH BLUE GENIUS<sup>™</sup> TOUCH CONTROL



ACTUAL PRODUCT MAY NOT APPEAR EXACTLY AS SHOWN



DO NOT INSTALL, OPERATE OR SERVICE THIS

PRODUCT UNLESS YOU HAVE READ AND FULLY



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### 1.0 ABOUT THE STRONGARM<sup>™</sup> SVR303 WITH BLUE GENIUS<sup>™</sup> TOUCH CONTROL

The Blue Giant StrongArm<sup>™</sup> SVR303 applies 35,000 lb (15,876 kg) of restraining force to prevent trailer creep, unscheduled departures, and other hazards caused by trailer movement. With a vertical restraining range of 8" (203mm) to 26" (660mm) and horizontal reach of 13" (406mm), this award-winning hydraulic vehicle restraint will secure virtually any truck or trailer, even those with bent or damaged ICC bars.

The SVR303 Intelligent Positioning System (IPS) uses switchless technology to detect an ICC bar. The unique mechanical PosiLock configuration keeps trailers in place without applying pressure to the hydraulic system. Additional operational features include:

- Air-ride compatibility
- NEMA 6 IPS sensor and double-acting cylinders that enable operation even during wet or flooded conditions
- · Restraint arm removes obstacles in its travel path, ensuring smooth and trouble-free deployment and parking

The Blue Genius<sup>™</sup> Gold Series II Touch Control Panel features include an LCD menu screen, function (ENGAGE, RELEASE, STOP) buttons and a flat-surface keypad with unique touch sensors. LED control panel lights and LED exterior traffic lights keep truck drivers and warehouse personnel advised of safety conditions during dock operations.

### 1.1 OWNER'S PURCHASE RECORD

OWNER'S PURCHASE RECORD Please record information for future inquiries and to validate warranty. (See Section 2.1 for warranty validation)						
Dealer:	Date in Service:					
	Number of Units:					
Serial Number:	Door #:					
Serial Number:	Door #:					
Serial Number:	Door #:					
Serial Number:	Door #:					
Serial Number:	Door #:					
Serial Number:	Door #:					
Serial Number:	Door #:					

The manufacturer offers a full line of dock levelers, dock safety equipment, accessories, ergonomic and scissor lift equipment, seals and shelters, and industrial trucks. Concurrent with a continuing product improvement program, specifications are subject to change without notice (see section 2.2 of this manual). Please contact the manufacturer for latest information. Some features illustrated may be optional in certain market areas.

### NOTICE

See Section 11.0 "Decal Identification and Location," item #6 for serial number location.

### INTRODUCTION

The following is a quick reference to important procedures that must be followed while using the Vehicle Restraint System. It is not intended to cover, or suggest that it does cover, all procedures necessary to ensure safe operation. All operators should be aware of and abide by all workplace safety regulations applicable to the operation of the Vehicle Restraint System. These laws and regulations include but are not limited to:

- The Occupational Safety and Health Act
- Canada Occupational Health and Safety Regulations
- Occupational Safety and Health Acts for Individual States (USA)



For additional information on these regulations as well as industry standards that may apply to this product, please contact:

American National Standards Institute (ANSI)

1430 Broadway



New York, NY 10018

Telephone: 212.642.4900

www.ansi.org

Also a member of:

### WARRANTY INFORMATION

Thank you for purchasing Blue Giant products. We appreciate your business, and are confident that our product will serve you for many years to come. In the event that you experience a problem with our product, our Warranty Center is here to support the Blue Giant Product(s) that you have purchased.

To validate warranty on recently purchased equipment, please complete and submit your information with our on-line Warranty Registration at www.BlueGiant.com.

For more information about Blue Giant Warranty Support, please contact your local Blue Giant Equipment dealer, representative or authorized partner near you. You may also visit www.BlueGiant. com or phone 1.905.457.3900.

### DEALER INFORMATION

### Name:

Contact:

### **Telephone:**

\* Note that failure to validate warranty at the time of receipt can seriously affect the outcome of any claim.

### EXCLUSION OF LIABILITY

The manufacturer assumes no liability for damage or injury to persons or property which occur as a result of defects or faults in or incorrect use of the Vehicle Restraint System. The manufacturer also assumes no liability for lost profits, operating downtimes, or similar indirect losses incurred by the purchaser. Injury to third parties, irrespective of its nature, is not subject to compensation.

The manufacturer reserves the right to make changes at any time to the modules, components, and accessories, concurrent with its continuing product improvements and development program. Specifications, operating instructions, and illustrations included in this manual are subject to change without notice. Please contact manufacturer for the latest information.

### MANUFACTURER'S NOTE

The Vehicle Restraint has been carefully inspected and tested at the manufacturer's plant prior to shipment, but should be checked upon receipt for transport damage. Any observed transport damage is to be listed on the signed copy of the freight document. Notify the freight forwarder of any damage WITHIN 48

### **OWNER'S RESPONSIBILITY**

- The owner should recognize the inherent danger of the interface between the dock and the freight carrier. The owner should, therefore, train and instruct operators in the safe use of the dock equipment and accessories in accordance with the manufacturer's recommendations.
- The owner should thoroughly familiarize themselves with the following procedures and specifications, and request immediate replacement of all manufacturer-supplied documents that are missing, damaged, or otherwise illegible.
  - Installation instructions
  - Operating instructions
  - · Planned maintenance procedures
  - · Inspections procedures
  - Replacement parts lists

Upon receipt of any newly purchased dock equipment, the owner shall verify the presence of owner's manuals, operating placards, and any other documentation necessary for training dock personnel how to use the equipment safely and effectively.

3. Manufacturer's recommended periodic maintenance and in-

spection procedures shall be followed, and written records of the performance of these procedures should be kept as per warranty guidelines.

- 4. Dock equipment that is structurally damaged, experiencing performance irregularities, or has been potentially compromised (i.e. sudden loss of support due to premature truck departure) shall be removed from service until a trained and authorized manufacturer's representative can conduct an inspection and perform any necessary repairs.
- 5. As with any piece of machinery, dock equipment requires routine maintenance, lubrication, and adjustments. Your local Blue Giant<sup>\*</sup> representative offers owners the option of a Planned Maintenance Program (P.M.P.). As part of this service, your local Blue Giant<sup>\*</sup> representative will do all routine maintenance, lubrication, and adjustments.

### SAFETY MESSAGE COLOR IDENTIFICATION

This manual includes color-coded safety messages that clarify instructions and specify areas where potential hazard exists. To prevent the possibility of equipment damage and serious injury or death, please observe strictly the instructions and warnings contained in the messages. If warning decals become damaged or missing, replace them immediately. Avoid accidents by recognizing dangerous procedures or situations before

,	· · · · · · · · · · · · · · · · · · ·
Procedures marked to prevent	Serious injury or death will likely occur if the instructions are not followed.
le la	
Instructions marked cauti	Serious injury or death may occur if the

instructions are not followed.

# edures marked notice must be followed in order to prevent damage to machinery.

CAUTION

NOTICE

Instructions marked caution concern safe operating procedure. Failure to comply may result in personal injury.

### 3.1 OPERATIONAL SAFETY WARNINGS

# Keep hands and feet away from operating space of the restraint apparatus. CRUSH HAZARD In the dock equipment with suitable hoisting equipment only. Do not stand under the dock equipment or any heavy object while it is being hoisted. BEFORE BEGINNING ANY SERVICE PROCEDURES: Disconnect the power and follow all lockout / tagout procedures outlined in this manual. Installation must be performed only by trained and authorized personnel.

- 2. Prior to installation, place adequate barriers to prevent vehicle traffic from entering the work area.
- 3. During installation, anchors must be properly torqued to achieve the necessary anchoring strength. DO NOT USE IMPACT DRIVERS.
- 4. Any electrical work must be performed by qualified personnel only.
- 5. Do not remove the wheel chocks until loading /unloading is finished and the truck is cleared for departure or the vehicle restraint has been released and the lights have changed to RED inside and GREEN outside.

### NOTICE

- 1. Do not ground welding equipment to any electrical components.
- 2. Do not allow the drill to go too deeply into the control box, as damage may occur to the control systems.
- 3. Never use air to blow debris from the control box. Use a vacuum to perform any necessary cleaning.
- 4. Do not connect green ground lead into control box or junction box until all welding has been completed.
- 5. If an extension plate / box is required, securely mount it on the restraint with hardware provided before shimming and drilling.
- 6. Improper adjustments and / or lubrication may cause operational problems with equipment.
- 7. Check hydraulic fluid level.
- 8. Do not force the valve adjustment screws against the internal stops.

### 

- 1. Only trained personnel should operate or service this equipment.
- 2. Do not operate the dock equipment until the transport vehicle is parked against the dock bumpers.
- 3. Always park the dock equipment after use (ensure that the lip is safely parked in the lip keepers).
- 4. Conduct routine inspections and maintenance. Failure to do so could cause equipment damage and or personal injury.
- 5. Always call your authorized service representative or manufacturer immediately if a malfunction occurs.
- 6. Always return the restraint arm to the parked position after use.

### LOCKOUT / TAGOUT PROCEDURE AND RULES

In accordance with the rules and regulations of the Occupational Safety and Health Administration (OSHA), all affected employees must be notified that the machine or equipment will be shut down and locked out to perform repair or maintenance work. The work area must be checked to ensure that all personnel have been removed or safely repositioned. The machine or equipment power supply shall be locked in the OFF position or disconnected from the energy source. Blue Giant® strongly recommends that only OSHA-approved lockout devices and procedures be utilized.

The energy isolating device must bear a prominent warning tag indicating that work is being done on the equipment and the name of the authorized employee responsible for the lockout. It is mandatory that tagout notices not be susceptible to deterioration or illegibility due to weather conditions or exposure to chemicals and moisture.

# WARNING

Always lockout and tagout any power source before performing any work on any electrical devices or electrical controls according to OSHA regulations and approved local electrical codes.



Approved way to lockout / tagout.

### EMERGENCY VEHICLE RESTRAINT LOWERING PROCEDURE

In the event of a power/malfunction failure to the control station while the restraint arm is in the vertical locked position, the locking mechanism can be released manually. The restraint arm can then be lowered to the stored position. In case of restraint or control station malfunction, see the "Unlocking the Locking Mechanism" section below.

NOTE: Turn-off power switch/disconnect before performing manual emergency procedure.



Insert unlocking bar (Part# 54-001682) into slot with pressure for leverage.



Rotate bar away from the wall to unlock. Restraint arm can descend to the stored position.

### 6.0 CONTROL PANEL OPERATION

Controls combinations of all supported dock equipment: one individual vehicle restraint, one individual dock leveler, and controls for a door. Also equipped with touch buttons, inside forklift operator traffic lights, operator menu screen, and keypad for coded features.



### 6.1 BUTTON FUNCTION

When touching any of the function buttons or keypad, use the pad of the finger. The control panel's unique touch sensors detect the proximity of the dock operator's finger. Audible touch buttons and keypad on the control panel provide instant sound feedback to user input.

The 'Engage' and 'Release' buttons require only a single touch to activate their respective functions. Do not apply constant pressure



### 7.0 OPERATING INSTRUCTIONS

# WARNING

Do not operate this vehicle restraint unless you have been trained and authorized to do so, and have read and understood all of the safety information and instructions contained in this manual.

Do not operate this restraint until you have checked its condition. Report the need for repairs to your supervisor immediately and do not operate the unit until repairs are made.

Never try to lift or move any part of the vehicle restraint manually. Keep hands and feet clear of vehicle restraint pinch points.

It is the responsibility of the owner / operator of truck / vehicle to (whenever possible) exhaust the air from air-ride suspension systems prior to performing loading or unloading.

Because ICC bars differ in strength and construction, review the need to use wheel chocks in conjunction with the vehicle restraint.



SVR303 operation placard, provided with equipment—part # 038-761E.

### FUNCTIONAL DESCRIPTION

The vehicle restraint is used to restrain a trailer at the loading dock. When engaged, it secures a vehicle's under ride guard (ICC bar), restricting forward movement caused by vehicle creep or unscheduled departure. It is electric-hydraulic operated and monitored via the Blue Genius<sup>™</sup> Touch Control Panel, and comes standard with an automatic lights communication package consisting of red/yellow/ green control station lights and exterior red/green LED traffic lights.



MENU DISPLAY

SCREEN

System Stopped

ESC To Continue

# **ADVANCED SAFETY FEATURES**

### 7.2 STOP BUTTON FUNCTION

Should an unexpected interference occur or potentially dangerous situation arise, the Blue Genius<sup>™</sup> control panel has a temporary 'STOP' button. Touching the 'STOP' button during operation will cause the unit to stop in mid motion and the internal alarm will beep until the stop function is exited. The control panel light will flash RED and the exterior traffic light will be RED. To exit the 'STOP' mode touch the 'ESC' button.



# STANDARD OPERATION PROCEDURES

### PRIOR TO USE-EQUIPMENT IN STORED POSITION

The Blue Genius<sup>™</sup> control station is powered on and ready for use. The restraint apparatus is in the home position and the dock leveler lip is parked safely in the lip keepers. The outside traffic light is GREEN and the control station light is RED.





Typical

Image

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### TRAILER AT BAY

The truck reverses into position against the dock leveler bumpers. The outside traffic light is GREEN and the control station light is



MENU DISPLAY SCREEN

The restraint arm is in motion during the engage and release process. Please ensure that the personnel and objects remain clear of the motion path when the restraint arm is travelling.

### 7.5 ENGAGING RESTRAINT

### **ENGAGING RESTRAINT**

Touch the 'Engage' button on the control station. The securing apparatus will exit the stored position to secure the truck's ICC bar. The LCD screen will read 'Engaging'. The traffic light will turn RED and the control station light will remain RED. When the ICC bar is secured, the LCD screen will read 'Restraint is Engaged', followed by 'Dock Leveler Restored' and 'Ready to Raise Deck'. . The outside traffic light remains RED, warning the truck driver to stay in place.





### DEPLOYING THE DOCK LEVELER

Deploy the dock leveler (supplied by others) using controls provided by original manufacturer. Both the outside traffic light and the control station light will be RED. Touch and hold the 'Deck' button. The LCD screen will read 'Deck Raising'. Keep holding the button until the lip deploys, and then release. The LCD message will change to 'Deck Moving'. The dock leveler and deployed lip will descend onto the truck bed and the message will now read 'Deck Deployed'. The control panel light will turn GREEN.





# PERFORM LOADING AND UNLOADING

### 7.7 RELEASING THE RESTRAINT ARM

### **RELEASING THE RESTRAINT ARM**

After the dock leveler is safely parked, touch the 'Release' button to disengage the vehicle restraint. The control station light will change to RED and the LCD screen will read 'Restraint Releasing'. When the securing apparatus reaches the home position, the LCD screen will read 'Blue Genius Ready' and the traffic light will turn GREEN.

NOTE: If the securing apparatus was not properly parked, the LCD screen will read 'Arm Blocked'. Consult the Troubleshooting section of the manual.





### 8.0 ENGAGING THE OVERRIDE FEATURE

Should it be necessary to bypass the vehicle restraint function (i.e. the truck has an outdated, damaged, or missing ICC bar), a systemapproved override code may be entered via the Blue Genius<sup>™</sup> touch keypad. This code can be used whether or not the dock leveler is interlocked with the Blue Genius.<sup>™</sup> Ensure that the vehicle is manually chocked before loading and unloading begins.

**NOTE:** If a visual inspection confirms that the ICC bar is missing or too damaged to be secured then depending on your Blue Genius Software version:

- Up to Version 3.0 (inclusive), bypass Step 1 in the instructions below and go directly to Step 2, which explains how to enter the Override Code.
- From Version 3.1 and higher, step 1 is required sequence and then proceed to step 2, follow the instructions. Alternative sequence processes may be available, please consult your Blue Giant representative.
- 1. During "Engaging Restraint" (Section 7.5), the LCD screen may read "ICC Bar Not in Range." This message indicates that a vehicle's ICC bar is absent or cannot be engaged.

Determine whether the vehicle needs to be realigned or if wheel chocks are necessary.



2A. Press the \* key on the keypad. The LCD screen will read 'Enter Code \*\_ \_\_'.

Enter the supervisor code (default factory set code is '247').

**NOTE:** The default code can be changed. Please call your Blue Giant representative for further information.



### 8.0 ENGAGING THE OVERRIDE FEATURE CONT'D.

Continue operation of overhead door, dock leveler, and vehicle restraint as outlined in Section 7.5 "Engaging Restraint". The following indicators will appear:

2B. The LCD screen will read 'Dock Leveler Restored' and then "Ready to Deploy Deck," followed by "Restraint is Bypassed."



2C. Once the deck is deployed and the home/lip sensor becomes inactive, the control panel light will turn GREEN while flashing YELLOW. This indicates that the vehicle restraint is not engaged.



### 8.1 RELEASING THE OVERRIDE FEATURE

 Store the dock leveler. (NOTE: Override is still active when dock leveler and vehicle restraint are in the parked position). The control panel light will turn RED.

Touch the 'Release' button on the control panel to release the override. The control panel will verify that the vehicle restraint has been lowered to the home position. The LCD screen will read "Blue Genius Ready."

The exterior traffic light will turn GREEN, advising the truck driver that it is safe to depart once the wheel chocks are removed.



### 9.0 MAINTENANCE



Do not operate and/or service this vehicle restraint until you have read and understood all of the safety information and instructions contained herein and on the vehicle restraint.

Do not work under or around the vehicle restraint without first placing adequate barriers to positively prevent vehicle traffic from entering the work area.

Follow proper lock-out/tag-out procedures.

Keep hands and feet clear of vehicle restraint pinch points and wear appropriate safety attire – glasses, gloves and work boots.

### 9.1 PLANNED MAINTENANCE PROGRAM (PMP)

In addition to the daily operator inspection, the manufacturer recommends (and local government regulations may require) that a planned maintenance program (PMP) and safety inspection program be performed by a trained and authorized service technician on a regular basis to maintain the equipment is in safe operating condition. The PMP will provide an opportunity to make a thorough inspection of the safety and operating condition of the dock leveler. Necessary adjustments and repairs can be done during the PMP, which will increase the life of components and reduce unscheduled downtime.

Recommended procedures for a periodic planned maintenance program that covers inspections, operational checks, cleaning, lubrication, and minor adjustments are outlined in this manual.

An authorized dealer or distributor is prepared to assist with a planned maintenance program by offering trained service personnel with expertise in dock leveler maintenance requirements.

### 9.2 OPERATOR DAILY INSPECTION

The vehicle restraint should always be examined by the operator PRIOR TO ANY USE to verify that it is safe to operate.

The manufacturer recommends making multiple photocopies of the PMP Checklist (See Section 9.7 "*PMP Checklist - StrongArm*™ *SVR303 Vehicle Restraint*"). The operator should fill out this form to keep a daily record of operation and maintenance issues.

### 9.3 ROUTINE SERVICING AND MAINTENANCE

Regular maintenance and care of the vehicle restraint is very important for cost, operation efficiency, and operator safety. A faulty vehicle restraint is a potential source of danger to the operator, and to other personnel working near it. As with all quality equipment, keep the vehicle restraint in good operating condition by following the recommended schedule of maintenance. Failure to properly maintain or operate the dock leveler within its rated capacity can void the manufacturer warranty.

### 9.4 PLANNED MAINTENANCE PROGRAM INTERVALS

Arrange for a qualified vehicle restraint service technician to perform regularly scheduled planned maintenance on your vehicle restraint every three months for single shift operations or monthly for multi-shift operations. Call your authorized manufacturer or dealer for further details.

### 9.5 MAINTENANCE SEQUENCE

- 1. Cleaning, including pit area
- 2. Visual inspection of all components
- 3. Lubrication, as required (by a trained service technician only)
- 4. Test operate all functions
- 5. Adjustments, if required (by a trained service technician only)
- 6. Check for missing or damaged dock bumpers
- 7. Record inspection details and findings for owner's files

### 9.6 RECOMMENDED HYDRAULIC FLUIDS

Blue Giant has the following hydraulic oils available:

PART NO.	DESCRIPTION
091-031	Standard hydraulic oil, MV22
090-624	Hydraulic arctic oil, MV15
091-286	Hydraulic biodegradable oil, BIO 40

### NOTICE

Use of other oil products may damage equipment

Transportation laws classify these oils as hazardous material, so they cannot be shipped to customers. Pick-up purchases only. If assistance is needed to locate a source of hydraulic oil for Blue Giant dock equipment, contact a local Blue Giant dealer.

### 9.7 PMP CHECKLIST - STRONGARM<sup>™</sup> SVR303 VEHICLE RESTRAINT

DA	NGER						
When repairing or conducting maintenance procedures on electrical components, perform lockout / tagout steps according to OSHA regulations and approved electrical codes.							
DANGER	WARNING						
Prior to installation, place adequate barriers to prevent unauthorized personnel and vehicle traffic from entering the work area.	All repairs and maintenance work are to be conducted by trained and authorized personnel ONLY.						
INSPECTED BY: DAT	Έ:						
SERIAL #: DOO	DR #:						
Forward this checklist to the person responsible for dock equipmer Date in Service.	It maintenance. See Section 1.1 "Owner's Purchase Record" for						
INSTRUCTIONS FOR USE: Indicate "OK for USE" with a check man	$rk$ $\checkmark$ in the appropriate box of each inspection point.						
EVERY DAY:	EVERY 90 DAYS CONT'D.						
Remove any debris that may have accumulated around the dock equipment	Check junction box and control panel for proper and secure mounting. Verify that all electrical connections are firm						
Check dock bumpers/extensions, wall cracks	Check hydraulic oil level in powerpack						
Check interior and exterior lights system	Check condition and torque on securing anchors, concrete conditions						
Check exterior signage							
Check hydraulic hoses for leaks and/or damage	Verify that the proximity sensors are secure						
Check safety warning decals and replace if necessary							
☐ Verify complication-free operation of the Blue Genius™ Control Panel	Drain, flush, and change the hydraulic reservoir as site / oil type dictate						
Verify complication-free operation of the dock equipment							
EVERY 90 DAYS (30 DAYS FOR MULTI-SHIFT OPERATIONS)							
Perform all "every day" tasks							
Lubricate SVR303 pivot points							
Check powerpack connections, motor and valves							
Inspect for damaged or missing parts, rust, corrosion, bent parts, cracks, etc.	PHOTOCOPY THIS CHECKLIST AND FILL OUT						
Check anchors	REGULARLY FOR YOUR RECORDS.						
Explain faults briefly in the space provided below:							

### **10.0 RECOMMENDED SPARE PARTS**

### **10.1 STANDARD OPERATIONAL COMPONENTS**



RSP FOR SVR303 – STANDARD OPERATIONAL COMPONENTS					RSP FOR SVR303 – STANDARD OPERATIONAL COMPONENTS			
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY	
1	026-G025BM	Remote I/O Board (No resistor)	1	6	54-00004	Lock Cylinder with Fittings	1	
	026-G019	Proximity Sensor(30mm Unshield):Home/Lip Sensor	1		Hose #4 High (TYP. STD. len			
2	026-M12-F5	5 Meter Cable for Proximity Sensor	1		100-5022-3	21' (6.4m) Lock Wall Mount STD.		
L	026-M12-F2	2 Meter Cable for Proximity Sensor	1	7	100-5022-4	23' (7.0m) Arm 20' hose run	1	
	21-002154	Bracket for Proximity Sensor	1		100-5022-1	15' (4.6m) Lock Pit Mount Option		
3	54-001563	Position Sensor with Cable	1		100-5022-2	17' (5.2m) Arm <sup>14'</sup> hose run		
4	165-9197	Pubbar Pumpar	2	0	54-012251	A: HYDPP Solenoid Cartridge (411896)		
4	105-9197	165-9197 Rubber Bumper		8	54-012251	B: Coil (401893)		
5	54-001799	Arm Cylinder with Fittings	1	9	026-G074	Solenoid Valve Connector with Cable	1	

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### **10.2 COMPONENT SHIELDS**

°°°°	
RSP FOR SVR303 – COMPONENT SHIELDS	



ITEM	PART NO.	DESCRIPTION	QTY REQ'D	
	54-010983	Body Cover	1	
10	54-010983-ZP	Body Cover , Zinc Plated		
	54-001600	Cable Cover		
11	54-001600-ZP	Cable Cover, Zinc Plated	1	
12	54-001608	Rubber Seal	1	

### **10.3 OPTIONAL SUPPORT COMPONENTS**



### **RSP FOR SVR303 – OPTIONAL SUPPORT COMPONENTS**

ITEM	PART NO.	DESCRIPTION	QTY REQ'D
13	54-001682	Lock Manual Release Tool (Long Handle)	1
14	54-00022	Rod End Pin (Lock Cylinder)	1
15	54-001686	Weather / Debris Seal Kit (if previously installed)	1





ITEM	QTY	PART NO.		DESCRIPTION	
1	1	038-239		Decal - BG SVR303	
2	2	038-1187E		Decal - StrongArm <sup>™</sup> - Vehicle Restraint	
3	1	038-241E		Decal - Crush Hazard - Left Side	
4	1	038-242E		Decal - Crush Hazard - Right Side	
5	1	038-243E		Decal - Crush Hazard	
6	1		000 000	F	Decal - Serial Plate - English / French
		038-299E	S	Decal - Serial Plate - English / Spanish	



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### ITEM # 6 - CONTROL AND COMPONENTS INCLUDED:

~	ITEM	QTY	PART NO.			DESCRIPTION	APPROX. WEIGHT		
	1	1	54-010980			SVR303 Body	OFF lb	116 10	
			54-01	0980-	ZP	SVR303 Body, Zinc Plated	255 lb	116 kg	
	2	1	54-01	011700		Powerpack (See Section 12.5 for Voltages)	34 lb	15 kg	
	3	1	4126	12601		Breather Cap with Dipstick	< .5 lb	< .22 kg	
	4	1	E 038-225 F S		F	Exterior Driver Warning Sign (English / French / Spanish)	0.7 lb	0.32 kg	
ITEN	ITEM # 5 - HARDWARE INCLUDED:								
~	QTY	PART	T NO. DESCRIPT			rion	APPROX	WEIGHT	
	4	010-	10-213 3/4" x 7"			Expansion Anchors KB3	.15 lb	.06 kg	

~	QTY	PART NO.	DESCRIPTION	APPROX	. WEIGHT		
	1	BGG0S_F See Sec 12.6	Complete Control Assembly English / French	6.2 lb	0.91 kg		
		BGG0S_S See Sec 12.6	_		2.81 kg		
	1	038-761E	Operation Placard	—	—		
		038-701E	SVR303 Owner's Manual	_	—		
	1	032-806	Exterior Traffic Light	1.3 lb	0.6 kg		
		Restraint Interlock:					
	1	026-G019	Lip sensor	0.4 lb	0.18 kg		
	1	026-M12-F5	5 Meter Cable for Proximity Sensor	_	—		
	1	026-M12-F2	2 Meter Cable for Proximity Sensor		_		
	1	21-002154	Bracket for Proximity Sensor	—	_		
	1	21-002154	Mounting Bracket	0.4 lb	0.18 kg		

12.2 MECHANICAL ASSEMBLY - 54-010980 AND 54-010980-ZP



NOTE	PART NO.	DESCRIPTION	
+	54-00004	Lock cylinder assembly includes parts highlighted	
54-001799         Arm cylinder assembly includes parts highlighted			

12.2 MECHANICAL ASSEMBLY - 5	54-010980 AND	54-010980-ZP CONT'D.
------------------------------	---------------	----------------------

8       1       018-638-1       Plastic Bushing 5/8" x 5/8" L       9       14       54-011350-2P       Plated       Plated       14         9       1       54-00043       Lug       27       2       165-9197       Rubber Bumper         10       1       54-00008       Clevis       28       2       018-635-1       Plastic Bushing 2" Dia. x 1-1/2" L         11       1       014-013       Allen Set Screw 1/4 x 28 UNF       29       2       018-634-1       Plastic Bushing 2" Dia. x 1-1/2" L         12       2       013-028       Hairpin Cotter       30       1       011-184       Socket Head Cap Screw 3/8 x 24UNF x 2         13       1       54-001799       Arm Cylinder (Part No. 54-001273-K)       54       54-000534       Lock Pin         14       2       013-127       3/16 Dia. Spring Pin x 1.50       31       1       54-000534       Lock Pin         15       1       54-000506       Arm Rod End Pin       33       1       54-006851-1       Arm Pivot Pin         16       2       013-029       Hairpin Cotter       34'       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         17       1       54-010983       Body Cover       Body Cover, Zinc	ТЕМ	QTY.	PART NO.	DESCRIPTION	ITEM	QTY	PART NO.	DESCRIP	TION	
1         54-010979-2P         Chassis Weldment, Zinc Plated         22         1         037-090         Rubber Grommet           2         1         54-011050         Arm Weldment         5         5         5         4         2         54-001060         Cable Cover, Zinc Plated         54-001600. ZP         Cable Cover, Zinc Plated           4         2 $54-00022$ Rod End Pin         54         010-072         Cap Screw 1/4-20 x 1/2 HH         55           6         1         54-000513         Lock Clevis Pin         54         012-202         Regular Spring Lock Washers (U.S.)           7         1         013-020         Spring Pin 1/8 Dia. x 1*         54         54-011350         Sensor Hub Assembly (See Section 12.4), ZP           9         1         54-00043         Lug         27         2         165-9197         Rubber Burrer           10         1         54-00008         Clevis         28         0         18-635-1         Plastic Bushing 2* Dia. x 1-1/2* L           12         2         013-028         Hairpin Cotter         30         1         011-184         Socket Head Cap Screw 3/8 x 24UNF x 2           13         1         54-000534         Lock Pin         22         018-635-1			54-010979	Chassis Weldment	21	1	54-001608	Rubber Se	al	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	1		Chassis Weldment, Zinc Plated	22	1	037-090	Rubber Gr	ommet		
31 $_{+}$ 54-0004Lock Cylinder (Part No. 54-0007-K)55154-001600-ZPCable Cover, Zinc Plated5154-00022Rod End Pin243010-072Cap Screw 1/4-20 x 1/2 HH56154-000513Lock Clevis Pin253012-202Regular Spring Lock Washers (U.S.)71013-020Spring Pin 1/8 Dia. x 1"253012-202Regular Spring Lock Washers (U.S.)81018-638-1Plastic Bushing 5/8" x 5/8" L261 $\frac{54-001350-ZP}{Plated}$ Sensor Hub Assembly (See Section 12.4), Z9154-00043Lug272165-9197Rubber Burnper110154-00008Clevis282018-635-1Plastic Bushing 2" Dia. x 1·1/2" L111014-013Allen Set Screw 1/4 x 28 UNF292018-634-1Plastic Bushing 2" Dia. x 1·1/2" L122013-028Hairpin Cotter301011-184Socket Head Cap Screw 3/8 x 24UNF x 213154-00179Fitting (Part No. 54-001273-K)31154-000534Lock Pin142013-1273/16 Dia. Spring Pin x 1.5031154-00651-1Arm Pivot Pin162013-229Hairpin Cotter33154-006851-1Arm Pivot Pin17154-000506Arm Clevis Pin341010-211Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4182013-029Hairp	2	1	54-011050	Arm Weldment	-		54-001600	Cable Cov	er	
4       2       Fitting (Part No. 034-619)       24       3       010-072       Cap Screw 1/4-20 x 1/2 HH         5       1       54-00022       Rod End Pin       25       3       012-202       Regular Spring Lock Washers (U.S.)         6       1       54-000513       Lock Clevis Pin       26       3       012-202       Regular Spring Lock Washers (U.S.)         7       1       013-020       Spring Pin 1/8 Dia. x 1"       26       1       54-011350-ZP       Sensor Hub Assembly (See Section 12.4), ZP         9       1       54-00043       Lug       27       2       165-9197       Rubber Bursper         10       1       54-0008       Clevis       28       2       018-635-1       Plastic Bushing 2" Dia. x 1" L         11       1       014-013       Allen Set Screw 1/4 x 28 UNF       28       2       018-635-1       Plastic Bushing 2" Dia. x 1" L         12       2       013-028       Hairpin Cotter       30       1       011-184       Socket Head Cap Screw 3/8 x 24UNF x 2         13       1       54-00021       Arm Rod End Pin       33       1       54-006361       Plastic Bushing 1-3/4" Dia. x 2" L         14       2       013-127       3/16 Dia. Spring Pin x 1.50	3	1		Lock Cylinder (Part No. 54-00007-K)	- 23	1	54-001600-ZP	Cable Cover, Zinc Plated		
111 <th< td=""><td>4</td><td>2</td><td><b>†</b> 54-00004</td><td>Fitting (Part No. 034-619)</td><td>24</td><td>3</td><td>010-072</td><td>Cap Screw</td><td>/ 1/4-20 x</td><td>1/2 HH</td></th<>	4	2	<b>†</b> 54-00004	Fitting (Part No. 034-619)	24	3	010-072	Cap Screw	/ 1/4-20 x	1/2 HH
1       013-020       Spring Pin 1/8 Dia. x 1"       26       1       013-020       Spring Pin 1/8 Dia. x 1"         8       1       018-638-1       Plastic Bushing 5/8" x 5/8" L       1 $54-011350-ZP$ Sensor Hub Assembly (Gee Gedah 12.4), ZI         9       1       54-00043       Lug       27       2       165-9197       Rubber Burner         10       1       54-0008       Clevis       28       2       018-635-1       Plastic Bushing 2" Dia. x 1-1/2" L         11       1       014-013       Allen Set Screw 1/4 x 28 UNF       29       2       018-634-1       Plastic Bushing 2" Dia. x 1-1/2" L         12       2       013-028       Hairpin Cotter       30       1       011-184       Socket Head Cap Screw 3/8 x 24UNF x 2         13       1 $+$ 54-001799       Arm Cylinder (Part No. 54-001273-K)       31       1       54-000534       Lock Pin         14       2       013-127       3/16 Dia. Spring Pin x 1.50       31       1       54-000534       Lock Pin         15       1       54-000506       Arm Clevis Pin       33       1       54-006851-1       Arm Pivot Pin         18       2       013-029       Hairpin Cotter       34*       1       010	5	1	54-00022	Rod End Pin	25	3	012-202	Regular Sp	oring Lock	Washers (U.S.)
111 <th< td=""><td>6</td><td>1</td><td>54-000513</td><td>Lock Clevis Pin</td><td></td><td></td><td>54-011350</td><td>Sensor Hu</td><td>b Assemb</td><td>oly (See Section 12.4)</td></th<>	6	1	54-000513	Lock Clevis Pin			54-011350	Sensor Hu	b Assemb	oly (See Section 12.4)
81018-638-1Plastic Bushing 5/8" x 5/8" L21Plated9154-00043Lug272165-9197Rubber Bumper10154-00008Clevis282018-635-1Plastic Bushing 2" Dia. x 1·1/2" L111014-013Allen Set Screw 1/4 x 28 UNF282018-634-1Plastic Bushing 2" Dia. x 1° L122013-028Hairpin Cotter301011-184Socket Head Cap Screw 3/8 x 24UNF x 2131 $\frac{1}{54-001799}$ Arm Cylinder (Part No. 54-001273-K)31154-000534Lock Pin142 $\frac{1}{54-00021}$ Arm Rod End Pin322018-636-1Plastic Bushing 1·3/4" Dia. x 2" L162013-1273/16 Dia. Spring Pin x 1.5031154-006851-1Arm Pivot Pin182013-029Hairpin Cotter34"1010-211Hex Head Cap Bolt 1/2 -13 UNC x 2 3/419 $\frac{1}{10}$ 54-010983Body CoverBody Cover, Zinc Plated35 $\frac{2}{2}$ 100-5022-321' (6.4m)Lock2100-5022-423' (7.0m)Arm20' hose run20' hose run20' hose run	7	1	013-020	Spring Pin 1/8 Dia. x 1"	26	1	54 011050 ZD	Sensor Hu	Sensor Hub Assembly (See Section 12.4), Zinc	
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	8	1	018-638-1	Plastic Bushing 5/8" x 5/8" L			54-011350-ZP	Plated		
10104-000004-00004-0000004-00000004-00000004-00000004-00000004-00000004-00000004-00000	9	1	54-00043	Lug	27	2	165-9197	Rubber Bumper		
11       1       014010       Aniel del Octev (14 × 20 0 M         12       2       013-028       Hairpin Cotter       30       1       011-184       Socket Head Cap Screw 3/8 × 24UNF × 2         13       1       54-001799       Arm Cylinder (Part No. 54-001273-K)       30       1       011-184       Socket Head Cap Screw 3/8 × 24UNF × 2         14       2       54-001799       Fitting (Part No. 034-619)       54-00021       Arm Rod End Pin       32       2       018-636-1       Plastic Bushing 1-3/4" Dia. x 2" L         15       1       54-00021       Arm Rod End Pin       33       1       54-006851-1       Arm Pivot Pin         16       2       013-127       3/16 Dia. Spring Pin x 1.50       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         18       2       013-029       Hairpin Cotter       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         19       1       54-010983       Body Cover , Zinc Plated       35       2       100-5022-3       21' (6.4m)       Lock       Wall Mount STD.         20       2       011-037       FHSCS       FHSCS       2       100-5022-4       23' (7.0m)       Arm	10	1	54-00008	Clevis	28	2	018-635-1	Plastic Bushing 2" Dia. x 1-1/2" L		
12       2       013-02.0       Interpretoder         13       1 <ul> <li>4</li> <li>2</li> <li>54-001799</li> <li>Fitting (Part No. 034-619)</li> </ul> 31       1       54-000534       Lock Pin         14       2       013-021       Arm Rod End Pin       32       2       018-636-1       Plastic Bushing 1-3/4" Dia. x 2" L         15       1       54-00021       Arm Rod End Pin       33       1       54-006851-1       Arm Pivot Pin         16       2       013-127       3/16 Dia. Spring Pin x 1.50       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         17       1       54-000506       Arm Clevis Pin       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         18       2       013-029       Hairpin Cotter       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         19       1	11	1	014-013	Allen Set Screw 1/4 x 28 UNF	29	2	018-634-1	Plastic Bushing 2" Dia. x 1" L		
13       1       54-001799       Ann Gymnes (ranke, garden, second 2001/2004)         14       2       54-001799       Fitting (Part No. 034-619)       32       2       018-636-1       Plastic Bushing 1-3/4" Dia. x 2" L         15       1       54-00021       Arm Rod End Pin       33       1       54-006851-1       Arm Pivot Pin         16       2       013-127       3/16 Dia. Spring Pin x 1.50       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         17       1       54-000506       Arm Clevis Pin       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         18       2       013-029       Hairpin Cotter       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         19       1       54-010983       Body Cover , Zinc Plated       35       2       100-5022-3       21' (6.4m)       Lock       Wall Mount STD. 20' hose run         20       2       011-037       FHSCS       FHSCS       2       100-5022-4       23' (7.0m)       Arm	12	2	013-028	Hairpin Cotter	30	1	011-184	Socket Head Cap Screw 3/8 x 24UNF x 2		
14       2       Fitting (Part No. 034-619)       32       2       018-636-1       Plastic Bushing 1-3/4" Dia. x 2" L         15       1       54-00021       Arm Rod End Pin       33       1       54-006851-1       Arm Pivot Pin         16       2       013-127       3/16 Dia. Spring Pin x 1.50       34"       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         17       1       54-000506       Arm Clevis Pin       34"       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         18       2       013-029       Hairpin Cotter       (TYP, STD. Length may change per application requirement, default application lengths shown below)       Not in this assembly. These items are sold separately.         19       1       54-010983       Body Cover , Zinc Plated       35       2       100-5022-3       21' (6.4m)       Lock       Wall Mount STD. 20' hose run         20       2       011-037       FHSCS       0       100-5002-4       23' (7.0m)       Arm       20' hose run	13	1		Arm Cylinder (Part No. 54-001273-K)	31	1	54-000534	Lock Pin		
10       10       04-00021       Annihol Lind nin         10       2       013-127       3/16 Dia. Spring Pin x 1.50       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         17       1       54-000506       Arm Clevis Pin       34*       1       010-211       Hex Head Cap Bolt 1/2 -13 UNC x 2 3/4         18       2       013-029       Hairpin Cotter	14	2	♦ 54-001799	Fitting (Part No. 034-619)	32	2	018-636-1	Plastic Bus	shing 1-3/	4" Dia. x 2" L
10       2       010-127       0,10-127	15	1	54-00021	Arm Rod End Pin	33	1	54-006851-1	Arm Pivot I	Pin	
Inv       Of coupled       Ann Occident         11       1       04 coupled       Ann Occident         18       2       013-029       Hairpin Cotter         19       1       54-010983       Body Cover         54-010983-ZP       Body Cover , Zinc Plated       2         20       2       011-037         FHSCS       0         100-5002-4       23' (7.0m)         100-5002-4       23' (7.0m)         100-5002-4       23' (7.0m)         100-5002-4       100-5002 1         100-5002 1       151 (4.6m)	16	2	013-127	3/16 Dia. Spring Pin x 1.50	34*	1	010-211	Hex Head	Cap Bolt	1/2 -13 UNC x 2 3/4
18       2       013-029       Harpin Coller         19       1       54-010983       Body Cover         54-010983-ZP       Body Cover , Zinc Plated       35         20       2       011-037       FHSCS	17	1	54-000506	Arm Clevis Pin	_		Not in this asse	mbly. These	items ar	e sold separately.
19         54-010983         Body Cover           54-010983-ZP         Body Cover, Zinc Plated         2         100-5022-3         21' (6.4m)         Lock         Wall Mount STD.           20         2         011-037         FHSCS         2         100-5022-4         23' (7.0m)         Arm	18	2	013-029	Hairpin Cotter	_				application	ı requirement, default
S4-010983-ZP         Body Cover, Zinc Plated         S5         E         File Council of Counc	10	19 1	54-010983	Body Cover	_		application lengths	shown below)	1	1
20 2 011-037 FHSCS	19		54-010983-ZP	Body Cover , Zinc Plated	35			. ,		
2 100-5022-1 15' (4.6m) Lock Pit Mount Option	20	2	011-037	FHSCS	_	2	100-5022-4	23' (7.0m)	Arm	
		1		1	_	2	100-5022-1	15' (4.6m)	Lock	Pit Mount Option

2

2

36

100-5022-2

54-00007

54-001273





\*Arm cap bolt 010-211 to be installed from the top, ensuring the head of the bolt does not interfere with lock clevis when operating unit.

Arm

IGUS BUSHING GSI-1011-16

IGUS BUSHING GSI-1618-20

17' (5.2m)

14' hose run





### **12.4 RESTRAINT ARM SENSOR ASSEMBLY**



### SVR303 RESTRAINT ARM SENSOR ASSEMBLY # 54-011350 AND 54-011350-ZP

ITEM	QTY	PART NO.	DESCRIPTION				
4	-1	54-006834-1	Base Plate Assembly				
I	I	54-006834-1-ZP	Base Plate Assembly, Zinc Plate				
2	2	010-224	10-224 Button HD Cap Screw 1/4-20 x 1"				
3	4	010-223	010-223 Button HD Cap Screw 10-24 x 2" SS				
4	4	012-225 Internal Tooth Lock Washer #10					
5	1	014-000 Cup Point SSS #10-24 UNC x 1/4 (U.S.)					
6	2	012-202 Spring Lock Washer 1/4"					
7	1	54-001563	Intelligent Position Sensor (IPS) with Comm Cable				
		54-011049	Hub Lid				
8	1	54-011049-ZP	Hub Lid, Zinc Plated				
	-	54-011226	Hub Ring				
9	1	54-011226-ZP	Hub Ring, Zinc Plated				

### **12.5 POWERPACK PART IDENTIFICATION**





sv	SVR303 POWERPACK - WALL BRACKET ASSEMBLY # 54-011700								
ITE	EM	QTY	PART NO.	DESCRIPTION	ITEM #1				
			54-011700-1	SVR303 PP 1PH-115/230V-50/60HZ	033-441-K				
	1	1	54-011700-2	SVR303 PP 3PH-230/460V-50/60HZ	033-445-K				
			54-011700-3	SVR303 PP 3PH-575V-60HZ	033-447-K				
2	2	1	54-011699	Wall Bracket - SVR303 Pov	verpack				
3	3	4	010-188	Hex Head Socket 1/2 NPT	Cap Screws (Metric)				
4 4 012-201 Lock Washers 3/8		Lock Washers 3/8" Helical							
Ę	5	2	034-580	3/8 Male O-Ring to Female	e Pipe				
6	6	2	034-619	Fitting (4MJ - 4MP - 90)					
7	7	2	034-769	Fitting (6MB - 4MJ - 90)					
8	3	1	026-H24	Junction Box Assembly (See Section 12.7)					
ç	9	1	025-172	Terminal Blocks 0.32" x 11					
1	0	2	026-G074	Solenoid Valve Connector with Cable					
1	1	2	54-012251	Solenoid Cartridge and Coil					
1	2	1	54-012250	Tank (Resevoir Oil) Kit w/ "O" Ring (NOTE: Hardware includes parts highlighted ∫)					
ſ	∫ 13 1 412014 Tank								
ſ	14 4 400740 Tank Bolt								
ſ	15 1 401009 "O" Ring for Tank								
ſ	16     1     401504     Breather Cap with Dipstick								



Side View (Tank End) - Wall Mount



12.6	12.6 CONTROLS (1) Wiring Diagram Enclosed										
Image: set of the set of th											
COM	PLETE (	CONTR	OL STA	ATION ASSEMI	BLY - ITEM 1 (Exam	ple BGG0S1115	5F)	ITEM	QTY	PART NO.	DESCRIPTION
ITEM	SINGLE	E PHASE						6	1	025-G010-1	Mounting Tabs with Hardware (1 pkg of 4)
	$\diamond$	FUSE	QTY	PART NO.	DESCRIPTION	ASSY PART #	*	7	1	026-G030	Ribbon Cable
	F1	A	1	026-PB1115	Power Board Sub-Assembly †	BGG0S1115	F	8	1	038-284E F S	Decal, Serial Plate
	F2	E	1	02010110	(1PH 115V 50-60HZ)		S	9	1	038-283EFS	Decal, Do Not Drill
	F1 F2	с	1	026-PB1230	Power Board Sub-Assembly † (1PH 230V 50-60HZ)	BGG0S1230	F	10	1	038-853E F S	Warning Decal
		PHASE			(11112007 30-00112)			11	1	026-615-1	Anti-Static Poly Bag (Wiring Diagram Enclosed)
	\$	FUSE	QTY	PART NO.	DESCRIPTION	ASSY PART #	*			020 010 1	(Serial # required for diagram)
2	F1		1		Power Board		F	12	1	026-G402-B	Audible Speaker
	F2	С	1	026-PB3230	Sub-Assembly † (3PH 230V 50-60HZ)	BGG0S3230	s	F3	1	026-037-1	Fuse, 2.5A, 700V, Fast-Blow 1/4" Glass
					Power Board			AS PE		AGE - SEE ITEM	1
	F1 F2	F	1	026-PB3400	Sub-Assembly †	BGG0S3400	F	ITEM	QTY	PART NO.	DESCRIPTION
	F2	G	1	026-PB3460	(3PH 400V 50-60HZ) Power Board Sub-Assembly †	BGG0S3460	F	A	1	026-G100	Fuse, 15A, 250V, Time Delay for 1PH, 110-130V
	F2 F1		1	0201 00400	(3PH 460V 50-60HZ) Power Board		S F	В	1	026-G101	Fuse, 8A, 250V, Time Delay for 1PH, 208-240V
	F2	н	1	026-PB3575	Sub-Assembly † (3PH 575V 60HZ)	BGG0S3575	S	с	1	026-G102	Fuse, 0.5A, 250V, Time Delay for 1 and
3			1	025-G010-M	Control Box Enclosure	(Includes 4C)				020-0102	3PH, 208-240V
4			1	025-G014-V3-M	Transparent Cover Door (4C) and Touch Control Board (4A) (Serial # Required)		D	1	026-G103	Fuse, 0.25A, 250V, Time Delay for 1PH, 208-240V	
4A			1	026-G021-M	Touch Control Board (S	,	)	E	1	026-G104	Fuse, 0.75A, 250V, Time Delay for 1PH, 110-130V
4B			5	025-062	Cable Tie Mount			F	1	026-G105	Fuse, 500mA, 700V, Fast Acting for 3PH, 380-415V
4C			1	025-G014	Transparent Cover Door			G	1	026-G106	Fuse, 400mA, 700V, Fast Acting for 3PH, 440-480V
5			1	038-245E S	Face Decal	H 1 026-G107 Fuse				Fuse, 315mA, 700V, Fast Acting for 3PH, 575-600V	

 $\Diamond$  Location on Power Board  $\,$  † Includes Fuses  $\,$  ‡ 115 Volt Control Box Shown

### 12.7 JUNCTION BOX W/REMOTE I/O

SVR30	SVR303 REMOTE I/O HARNESS ASSEMBLY # 026-H24						
ITEM	QTY	PART NO.	DESCRIPTION				
1	1	025-G020M	Junction Box 4" x 4" (2 Holes)				
2	2	025-174	PG16 Cable Gland				
3	2	025-177	PG16 Metal Locknut				
4	1	025-179	PG16 Multi-Hole Seal (2 Holes)				
5	1	025-175	PG16 Multi-Hole Seal (3 Holes)				
6	1	026-G025BM	Remote I/O Board (No Resistor)				
7	2	026-G074	Solenoid Valve Connector - 3' (914mm)				
8	1	026-H16-1	Communication Cable to Blue Genius <sup>™</sup> - 30' (9.14 m)				
9	1	54-001563	IPS Sensor				
10	1	026-G035-2400	Unshielded Home / Lip Cable - 3 Wire - 20' (6.09 m)				



### 12.7.1 JUNCTION BOX DIMENSIONS



### 12.8 RESTRAINT INTERLOCK SENSOR

- Ties sequence of dock leveler to vehicle restraint operation
- Loading dock safety is improved with accurate operation sequence
- Interior traffic light and restraint release operation relies on interlock capability
- · Mounted at parked position of any leveler

Alternatively, if dock leveler is not equipped, this function can be tied to overhead door operation sequence. In lieu of the interlock sensor, mount a photo eye at the door closed position.



<sup>1</sup>/4" (6.35 mm)

### 12.9 EXTERIOR TRAFFIC LIGHT / MIRROR IMAGE SIGN

The LED traffic lights and mirror image drive warning sign improve loading dock safety.



II.75" (298 mm)

Exterior driver traffic light, part # 032-806.

**NOTE:** Mount to a flat surface. DO NOT deform light housing with irregular wall surface.

Exterior driver warning sign, part # 038-225. (French 038-225F / Spanish 038-225S / Portuguese 038-225P)

### **13.0 VEHICLE RESTRAINT TROUBLESHOOTING**

# WARNING

Do not attempt to install, make repairs or adjustments. Only a trained and authorized service technician should perform the installation process. Contact your local dealer or distributor for assistance.

PROBLEM	PROBLEM CAUSE
The restraint arm will not rise when the <b>ENGAGE</b> button is touched.	<ol> <li>Faulty wiring, connection or broken wire. Refer to electrical wiring diagram.</li> <li>Power source problem. Check incoming voltage and compare to data nameplate voltage.</li> <li>Restraint apparatus is seized. Check for foreign objects such as broken wooden pallet splitters.</li> <li>The controls are in bypass mode. Press RELEASE button and then ENGAGE button.</li> <li>Restraint option not chosen in menu.</li> <li>Restraint motor connected to incorrect motor terminal.</li> </ol>
The restraint arm will not lower when the <b>RELEASE</b> button is touched.	<ol> <li>Faulty wiring or connections. Refer to electrical wiring diagram.</li> <li>Arm was improperly engaged.</li> <li>Restraint apparatus is blocked from coming down. Check for foreign objects.</li> <li>Trailer load on restraint arm causing pressure on lock release. Back up trailer.</li> <li>The dock leveler deck is not restored to the home position properly.</li> <li>Locking mechanism is seizing.</li> </ol>
Restraint is engaged but the inside light is still red.	1. Dock leveler not deployed. Restraint interlock sensor still sees lip.
Restraint works but LED cover lights are not lit. LCD display is working.	1. Power source for lights is damaged. Replace control board.
Exterior traffic lights are dim, displaying incorrectly (wrong color) or malfunctioning (only one light works).	<ol> <li>Check wiring to lights. Ensure that the +24 red exterior light is connected to terminal # 12 on the control terminal strip label 1 to 14 and that the +24 green light is connected to terminal #13 and the common of the lights are connected to terminal #14.</li> <li>Lights common wire is terminated in wrong terminal (other than #14).</li> </ol>
The restraint is in the parked position and the inside light is green with yellow light flashing.	<ol> <li>The restraint is in the bypass mode.</li> <li>Restraint interlock sensor is not active.</li> </ol>
The restraint is powered on. LCD screen displays the message 'Restraint is Bypassed'. The control panel lights are green and flashing yellow while the exterior traffic light is red.	<ol> <li>The dock leveler is either not parked or the dock's home / lip sensor does not detect it as being in the parked position.</li> </ol>

### 14.0 BLUE GENIUS™ LCD MESSAGES

# WARNING

Do not attempt to install, make repairs or adjustments. Only a trained and authorized service technician should perform the installation process. Contact your local dealer or distributor for assistance.

MESSAGE	EXPLANATION
' <b>Fault 31</b> ' IPS sensor value too low	<ol> <li>IPS shaft not secured by set screw, tighten set screw making sure the IPS green LED light is lit with the restraint arm in its fully lowered position. NOTE: the set screw does not tighten down on the flat of the IPS shaft.</li> <li>IPS not programmed. See set-up procedure.</li> <li>Home value is not set in range. Consult factory or dealer.</li> </ol>
During self test mode the following message appear: 'Remote I/O Bad' 'Positioner Bad'	<ol> <li>Faulty wiring, communication cable not connected or damaged.</li> <li>Blue Genius<sup>™</sup> communication chip faulty.</li> </ol>
'Please restore Dock Leveler'	<ol> <li>Restraint interlock sensor (home/lip) is in-active, out of range.</li> <li>Restraint interlock sensor (home/lip) is not connected.</li> <li>Faulty wiring.</li> <li>Dock not in stored/home position.</li> <li>Sensor is faulty, replace.</li> </ol>
'ICC Bar not in Range'	<ol> <li>Restraint arm went up and did not find ICC bar in preset range.</li> <li>IPS not programmed.</li> </ol>
' <b>Fault 10</b> ' Communication error	<ol> <li>Faulty wiring, check for loose or broken communication cable wire(s).</li> <li>Noise interference, check routing of communication from Blue Genius<sup>™</sup> controls to remote devices.</li> </ol>
'Restraint Arm Blocked' Followed by: 'Restore Restraint, press 'SEL' to continue, Blue Genius Warning' (repeats)	<ol> <li>Restraint arm failed to lower all the way down. Check for debris.</li> <li>Faulty IPS board.</li> </ol>
'Restraint is Engaged' Followed by: 'Dock Leveler Restored', 'Ready to Deploy Deck'. (repeats)	1. The <b>Engaged</b> button has been touched and vehicle restraint is in locked position.
During self test mode the following message appears: 'Remote I/O Bad'	<ol> <li>Faulty wiring, check communication cable wires for loose connections.</li> <li>Remote I/O is faulty, replace.</li> <li>Blue Genius<sup>™</sup> power board is faulty, replace.</li> </ol>
During self test mode the following message appears: ' <b>Positioner Bad</b> '	<ol> <li>Faulty wiring, check communication cable wires for loose connections.</li> <li>IPS board is faulty, replace.</li> <li>Blue Genius<sup>™</sup> power board is faulty, replace.</li> </ol>

### **15.0 WIRING DIAGRAMS**

NOTICE

The following wiring diagrams are sample configurations only. Wiring diagrams specific to your needs will be provided inside the control panel and/or as part of your submittal package.

### 15.1 WIRING DIAGRAM-115V SINGLE PHASE



### 15.2 WIRING DIAGRAM-230V SINGLE PHASE



### 15.3 WIRING DIAGRAM-208-600V THREE PHASE



NOTES

NOTES



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